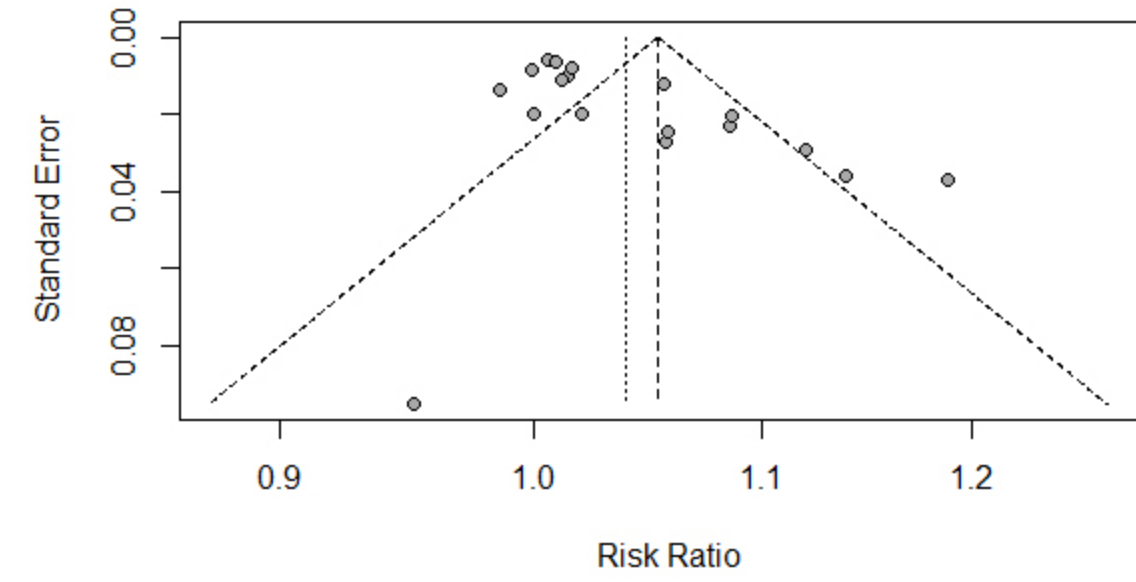
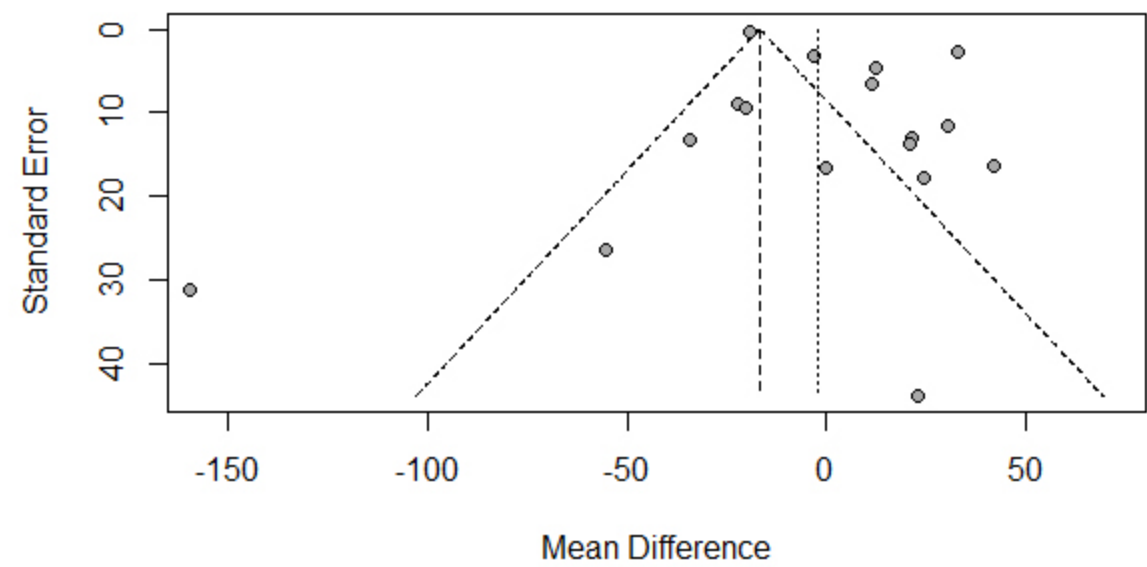


Screw position grade A funnel plot



Screw position grade A+B funnel plot



Operation time funnel plot